



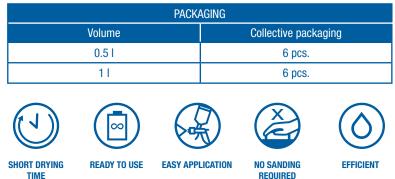
# **CP 390**

 $\odot$ **Plastic primer** 

Available colours

**1K** 

CP 390 primer is a single-component, ready-to-use product for priming plastic parts. It is an adhesion promoter which features insulating properties. CP 390 primer is easy to apply and has a short drying time. Note: The agent does not improve adhesion to PE polyethylene or PTFE teflon. The product is available in 0.5 and 1-Litre tins.



F

SPRAY VISCOSITY 10-12 sek DIN Flow Cup 4mm

,	RECOM	

**MENDED SIZES** 190 µm

PAINT EFFICIENCY

10-12 m<sup>2</sup>/l

FOR PAINT STRAINER





#### SUBSTRATE PREPARATION

The surface should be degreased, abraded (grey non-woven abrasive P1200), degreased again and washed with CP 011 water remover. Before application of CP 390, CP 012 antistatic remover needs to be applied



 $\mathbf{V}$ 

#### **MIXING RATIO**

Ready-to-spray product, does not need to be mixed with hardener or thinner



SHELF LIFE OF THE MIXTURE Product ready for spraying



**SPRAY GUN SETTINGS** 

Nozzle size: 1.2-1.4 mm; Operating pressure: HVLP/RP 1.8-2.0 bar



DRY FILM THICKNESS 1 coat - 10 µm



MINIMUM SHELF LIFE **CP 390**: 24 months in originally sealed packaging



2+2+2

 $\mathbf{V}$ 

## **APPLICATION**

1-2 coats. 2-3 min evaporation time between coats

### **EVAPORATION TIME AFTER APPLICATION**

**20-30 min** after coating at 20°C and 65% relative humidity

16