



CP 388

Available colours



Acrylic primer
2K HS 5:1

CP 388 is a High-Build primer, suitable for repaired panels, bare metal— and hardened painted coatings.

The product is easily workable and, if sufficiently suitable flash-off times are maintained, multiple coats can be applied.

The primer is available in 0.75, 2.5 and 5-Litre tins.

PACKAGING	
Volume	Collective packaging
0.75 l + 0.15 l (hardener)	6 pcs. + 6 pcs.
2.5 l	4 pcs.
5 l	4 pcs.



HIGH-BUILD



EASY APPLICATION



DURABLE COATING
EVEN WITH MULTIPLE
COATS



EFFICIENT



EASY TO PROCESS



SPRAY VISCOSITY

35-55 sec. DIN Flow Cup 4 mm



RECOMMENDED SIZES FOR PAINT STRAINER

190 µm



PAINT EFFICIENCY

7 m²/l



POT LIFE

1 hrs



DRY FILM THICKNESS

1 coat - 50-70 µm
2 coats - 100-140 µm
3 coats - 140-180 µm



WET SANDING

P800->P1000



DRY SANDING

P280->P500



MINIMUM SHELF LIFE

CP 388: 24 months in originally sealed packaging
CP 282/ CP 285/ CP 286: 12 months in originally sealed packaging



VOC

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SUBSTRATE PREPARATION

Abrade substrate using a red **P300-400** abrasive pad by hand or **P320** sanding disc using orbital sander. Remove dust particles before cleaning substrate with **CP 015**. After the substrate is clean and dry apply **CP 388** with the required number of layers, taking note of the recommended evaporation time between coats. Bake or airdry before progressing to the next step of the process.



MIXING RATIO

5:1
100 parts of **CP 388**
20 parts of hardener **CP 282/ CP 285/ CP 286**
20-25 % of thinner **CP 040/ CP 070/ CP 055/ CP 075**



SPRAY GUN SETTINGS

Nozzle size: **1.6-1.8 mm**;
Operating pressure: HVLP/RP **1.8-2.0 bar**



APPLICATION

2-3 full coats



EVAPORATION TIME AFTER APPLICATION

5 min. after coating first and second coat at **20°C** and **65%** relative humidity.
Evaporation continues until a matt surface is visible



DRYING

Drying times at **20°C** and **65%** relative humidity:
- dust dryness: **10 min** (2 coats)
- before sanding: **4 hrs**

Drying times at **60°C** and **65%** relative humidity:
- before sanding **30 min**

PROCESS

PROGRESS