



CP 332

Available colours

Finish spray putty

CP 332 Finish is a polyester spray finishing putty, that is characterized by an excellent and smooth finish, even on large surfaces. Importantly, the product effectively isolates from the acrylic primer, preventing issues from using too much or too little hardener in polyester putties.

To speed up curing, **CP 332 Finish** can be baked at a temperature not exceeding 60°C. Available in a convenient 1 kg package, it offers a practical solution for achieving a flawless finish in various applications.

PACKAGING	
Volume	Collective packaging
1 kg + 30 g hard.	6 pcs. + 6 pcs.



HIGH-BUILD



INSULATING
PROPERTIES



SMOOTH SURFACE



SHORT DRYING
TIME



HARDENER
INCLUDED



SPRAY VISCOSITY

45-55 sec. DIN Flow Cup 4 mm



POT LIFE

30-40 min



DRY FILM THICKNESS

250-300 µm



MINIMUM SHELF LIFE

12 months in originally sealed packaging



VOC

2004/42/WE IIB(b) (250) 31

PROCESS

PROCESS

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SUBSTRATE PREPARATION

The product is applied to a previously sanded and cleaned substrate. Old coatings should be removed. Is to apply the product on **CP 394** epoxy primer. Do not apply putty on top of reactive primer



MIXING RATIO

100 parts of **CP 332** + **4.5 parts** of hardener (included)
Optional **10%** of **CP 032** thinner



SPRAY GUN SETTINGS

Nozzle size: **1.8-2.2 mm**;
Operating pressure: HVLP/RP **1.8-2.0 bar**



APPLICATION

1-3 coats



DRYING

Drying times at **20°C** and **65%** relative humidity:
~ **2-3 hrs.**
Drying times at **60°C** and **65%** relative humidity:
~ **30 min**



IR DRYING

~**8-12 min**, do not exceed **80°C**



GRINDING

Coarse (dry): **P180-P240**
Finishing (dry): **P280-P360**