



**MixIT** is a high-filling primer with a very good level of coverage and anti-corrosive properties. Due to its creamy consistency, it leaves a very smooth surface, can be easily sanded and offers an efficient performance. MixIT is suitable for multi-type repairs and can be wet-on-wet applied.

This primer is unique in its ability to produce various shades of grey, allowing the primed background to be perfectly matched to the colour of a basecoat or direct gloss. Individual shades are available as part of the recipe software, under the "Mixing products" tab. The product is available in 1 and 3.5-Litre tins.

PACKAGING		
Volume	Collective packaging	
11	3 pcs.	
3.5 l	2 pcs.	



WET APPLICATION







GOOD CORROSION PROTECTION





WET-ON-WET One coat followed by basecoat or direct gloss application taking note of

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**RECOMMENDED SIZES** FOR PAINT STRAINER 190 um

SPRAY VISCOSITY

22-35 sec. DIN Cup 4 mm

evaporation time between layers

PAINT EFFICIENCY ~7-8 m²/l

**POT LIFE** 1.5 hrs



DRY FILM THICKNESS 1 coat 60-80 um 2 coats 120-140 µm 3 coats 160-200 µm

WET SANDING P800-P1000

**DRY SANDING** 



# MINIMUM SHELF LIFE

**CP 399**: 24 months in originally sealed packaging CP 282/ CP 285/ CP 286: 12 months in originally sealed packaging



VOC

2004/42/WE IIB(c) (540) 500



## SUBSTRATE PREPARATION

Abrade substrate using a red P300-400 abrasive pad by hand or P320 sanding disc using orbital sander. Remove dust particles before cleaning substrate with CP 015. After the substrate is clean and dry apply CP 399 with the required number of lavers, taking note of the recommended evaporation time between coats. CP 399 can also be used as W-O-W primer and in this instance only one layer is required but thinning ratio must be increased to 30% **CP 040**. Bake or airdry before progressing to the next step of the process







20-30 % of thinner CP 040/ CP 070/ CP 055/ CP 075 acc. to wet-on-wet method

#### SPRAY GUN SETTINGS



PROCESS

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PROGRESS

Nozzle opening for pneumatic method: 1.6-1.8 mm wet-on-wet method: nozzle 1.2-1.4 mm, Operating pressure: HVLP/RP 2 bars

#### **APPLICATION**

2-3 full coats

### **EVAPORATION TIME** AFTER APPLICATION

5 min after coating first and second coat at 20°C and 65% relative humidity. Evaporation continues until a matt surface is visible



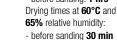








- dust drvness: 10 min - before sanding: 3.5-4 hrs Drving times at 40°C and 65% relative humidity: - before sanding: 1 hrs





before sanding ~30 min



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21