



F-014

Eco binder 1K

The **Eco Binder** supports 2:1 mixing ratio, optimizing resource utilization and minimizing waste. Achieve superior performance and cost-effectiveness across various technical applications. Seamlessly integrate this eco-conscious solution into your processes.

PACKAGING	
Volume	Collective packaging
1 l	6 pcs.



EFFICIENT



**SHORT DRYING
TIME**



EASY APPLICATION



**VERY GOOD
ADHESION**



SPRAY VISCOSITY
10-12 sec. DIN Flow Cup 4 mm



**RECOMMENDED SIZES
FOR PAINT STRAINER**
190 µm



PAINT EFFICIENCY
8-9 m²/l



POT LIFE
Product ready for spraying



DRY FILM THICKNESS
1 coat - 5-10 µm



MINIMUM SHELF LIFE
36 months in originally sealed packaging



VOC
2004/42/WE/IIIB(e)(840)<840



SUBSTRATE PREPARATION
Once the suitable primer coat has been abraded, clean using silicone remover **CP 015** in preparation to apply basecoat



MIXING RATIO
According to the formula



SPRAY GUN SETTINGS
Nozzle size: **1.2-1.4 mm**;
Operating pressure: HVLP/RP **1.8-2.0 bar**;
High pressure: **3-4 bar**



APPLICATION
1 coat
(no thickness flow)



**EVAPORATION TIME
AFTER APPLICATION**
5-10 min after application at **20°C**
and **65%** relative humidity.



DRYING
Drying times at **20°C** and **65%** relative humidity:
- dust dryness: **2-4 min**

PROCESS

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