



1K Silver Line

1K special-purpose paint

SilverLine 1K is an ideal choice for the renovation and repair of steel and light metal components, including rims and hub caps. Known for its excellent covering properties, rapid drying time, and easy application, **SilverLine** ensures a seamless finishing touch. This ready-to-use paint is offered in three different particle size, providing versatility in achieving desired effects.

Available in 1 and 3.5-Litre tins, **SilverLine 1K** offers a convenient solution for various project sizes, making it a practical choice for automotive renovation and repair applications.

PACKAGING	
Volume	Collective packaging
1 l	3 pcs.
3.5 l	2 pcs.



1K PRODUCT



HIGH COVERING
POWER



VARIOUS GRAIN
THICKNESS



READY-TO-USE
COLOUR



REPRODUCED IN
CHIP FORM



SPRAY VISCOSITY

17-19 sec. DIN Flow Cup 4 mm



RECOMMENDED SIZES FOR PAINT STRAINER

125-190 µm



PAINT EFFICIENCY

8-9 m²/l



COLOURS AVAILABLE:

- superfine-grained silver: **M9-0105.0**
- medium-grained silver: **M9-0306.0**
- coarse-grained silver: **M9-0459.0**



DRY FILM THICKNESS

1 coat - 5-10 µm



MINIMUM SHELF LIFE

36 months in originally sealed packaging



SUBSTRATE PREPARATION

Once the suitable primer coat has been abraded, clean using silicone remover **CP 015** in preparation to apply basecoat



MIXING RATIO

1:1
100 parts of **SilverLine** base
100 parts of thinner **CP 040/ CP 070/ CP 055/ CP 075**



SPRAY GUN SETTINGS

Nozzle size: **1.2-1.4 mm**
Operating pressure: **1.8-2.0 bar**
HVLP/RP spray gun



APPLICATION

2 full coats plus **1 coat** under reduced pressure for effect colours



EVAPORATION TIME AFTER APPLICATION

At **20°C** and **65%** relative humidity
5-10 min before application of clearcoat

PROCESS

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