



CP 363

Available colours



Multisealer primer 2K HS 4:1

CP 363 is a perfect primer that isolates and promotes adhesion, allowing old paintwork to be repainted quickly without sanding.

The primer can be applied wet-on-wet and, thanks to its properties, gives the paint to be applied a high gloss and protects against corrosion.

CP 363 can be tinted with acrylic and water-based systems up to 5%. The product is available in a 0,8 litre tins.

PACKAGING	
Volume	Collective packaging
0.8 l	6 pcs.



**SANDING OF OLD
COATINGS NOT
REQUIRED**



**VERY GOOD
ADHESION**



**READY FOR
"WET-ON-WET"
APPLICATION**



**CORROSION
PROTECTION**



**POTENTIAL
COLOURING**



WET-ON-WET

Only one coat required for adhesion, before applying the top coat. application up to **1 hour**, film thickness **20-30 µm**



SPRAY VISCOSITY

15-17 sec. DIN Flow Cup **4 mm**



RECOMMENDED SIZES FOR PAINT STRAINER

125-190 µm



PAINT EFFICIENCY

8-9 m²/l



POT LIFE

1 hrs



DRY FILM THICKNESS

- **1 coat** - **10-20 µm**



MINIMUM SHELF LIFE

CP 363: 24 months in originally sealed packaging
CP 282/ CP 285/ CP 286: 12 months in originally sealed packaging



VOC

2004/42/WE IIB(c) (540) 540



SUBSTRATE PREPARATION

No abrasion required on stable previously painted substrates, but for added adhesion abrade only on leading edges using a grey **P1200** abrasive pad by hand. Remove dust particles before cleaning substrate with **CP 015**. After the substrate is clean and dry apply **CP 363** one layer only allowing substrate to airdry (max 1 hour) before applying basecoat or direct gloss topcoat



MIXING RATIO

4:1
100 parts of **CP 363**
25 parts of hardener **CP 282/ CP 285/ CP 286**
30 parts of thinner **CP 040/ CP 070/ CP 055/ CP 075**.
Tinting up to **5%** with: **Acryl, LV Cryl, Aqua 2G**



SPRAY GUN SETTINGS

Nozzle size: **1.4-1.6 mm**;
Operating pressure: HVLP/RP
1.8-2.0 bar



APPLICATION

1 coat
(full coat)



EVAPORATION TIME AFTER APPLICATION

5 min after coating at **20°C** and **65%** relative humidity



DRYING

Drying times at **20°C** and **65%** relative humidity:
- dust dryness: **15 min**

PROCESS

PROCESS