



GREEN-LINE

Special-purpose mixing system 1K 1:1

GREEN-LINE is an advanced mixing system designed to offer a truly global solution for colour. Any make, any model, any colour. Its unique formulation enables the creation of solid, metallic, pearlescent, and xirallic effects, providing exceptional versatility and flexibility for various applications. **GREEN-LINE** is known for its high efficiency, with a fast drying time, easy application, and excellent covering power. This, combined with its wide range of toners, ensures a precise colour match and consistent results. **GREEN-LINE** is available in two different sizes dependent on popularity of toner - 1-Litre and 3.5-Litre. Its professional-grade quality and exceptional performance make it an ideal choice for anyone seeking a high-quality and reliable coating solution.

PACKAGING	
Volume	Collective packaging
1 l *	3 pcs.
3.5 l *	2 pcs.

* The capacity for specific colourants is shown in the table.



EFFICIENT



**SHORT DRYING
TIME**



EASY APPLICATION



**WIDE SELECTION
OF TONERS**



**VERY GOOD
ADHESION**



SPRAY VISCOSITY

17-19 sec. DIN Flow Cup 4 mm



RECOMMENDED SIZES FOR PAINT STRAINER

125-190 µm



PAINT EFFICIENCY

8-9 m²/l



DRY FILM THICKNESS

1 coat - 5-10 µm



MINIMUM SHELF LIFE

36 months in originally sealed packaging



VOC

2004/42/WE/IIIB(e)(840)<840



SUBSTRATE PREPARATION

Once the suitable primer coat has been abraded, clean using silicone remover **CP 015** in preparation to apply basecoat



MIXING RATIO

1:1
100 parts of **GREEN-LINE**
100 parts of thinner **CP 048/ CP 055/ CP 078**



SPRAY GUN SETTINGS

Nozzle size: **1.2-1.4 mm**
Operating pressure: **1.8-2.0 bar**
HVLP/RP spray gun



APPLICATION

2 full coats for solid colours
2 full coats plus **1** coat with reduced pressure for effect colours (drop-coat)



EVAPORATION TIME AFTER APPLICATION

At **20°C** and **65%** relative humidity
5-10 min before application of clearcoat

PROCESS

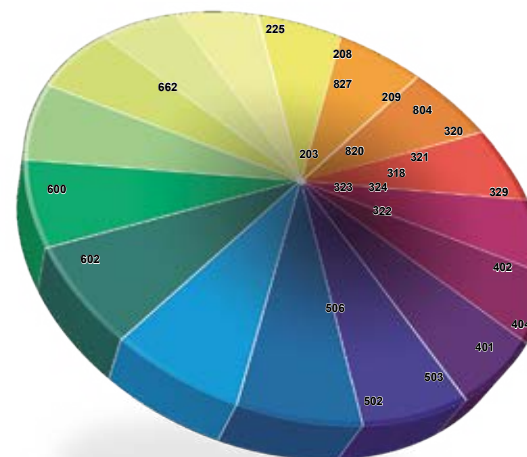
PROCESS

PROCESS

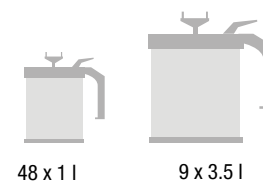
No.	Colour number	Name	Price group	Capacity
1	005	base additive	I	3.5 l
2	100	white	I	3.5 l
3	101	extra white	I	3.5 l
4	203	oxide yellow	I	1 l
5	208	ldfr yellow/orange	I	1 l
6	209	transparent orange	I	1 l
7	225	ldfr yellow	I	1 l
8	318	transparent bright red	I	1 l
9	320	orange/red	I	1 l
10	321	transparent med. red	I	1 l
11	323	transparent red brown	I	1 l
12	324	transparent red	I	1 l
13	327	bright transparent red	I	1 l
14	329	red	II	1 l
15	401	bright violet	II	1 l
16	402	maroon	II	1 l
17	404	purple redish	II	1 l
18	502	blue	I	1 l
19	503	bright blue	I	3.5 l
20	506	deep blue	I	1 l
21	600	green	I	1 l
22	602	blue green	I	1 l
23	662	transparent yellow green	I	1 l
24	700	deep black	I	3.5 l
25	702	light black	I	3.5 l
26	705	jet black	II	1 l
27	804	oxide red	I	1 l
28	820	oxide transparent brown	I	1 l
29	827	oxide transparent yellow	I	1 l
30	832	mica white vf	II	1 l
31	833	mica white fine	II	1 l
32	834	metallic gold	III	1 l

No.	Colour number	Name	Price group	Capacity
33	835	orange aluminium	IV	1 l
34	836	graphite	II	1 l
35	837	mica green blue	III	1 l
36	843	metallic very fine	I	3.5 l
37	848	mica red fine	III	1 l
38	850	flop additive	I	1 l
39	858	mica cooper	II	1 l
40	860	mica green	III	1 l
41	861	mica blue	III	1 l
42	862	mica purple	II	1 l
43	863	metallic	I	1 l
44	864	pearl red	III	1 l
45	866	mica white	II	1 l
46	867	mica yellow	II	1 l
47	868	mica red	III	1 l
48	870	transparent white	I	1 l
49	873	metallic fine	I	3.5 l
50	880	xirallic green	IV	1 l
51	881	xirallic blue	IV	1 l
52	883	metallic finel	I	1 l
53	885	metallic bright	I	3.5 l
54	886	xirallic white	IV	1 l
55	887	xirallic gold	IV	1 l
56	888	xirallic red	IV	1 l
57	895	metallic very coarse	I	1 l

GREEN-LINE
AVAILABLE IN THE CLOUD APP



Price group	The number of toners
I	32
II	12
III	7
IV	6



REMARKS:

- Mixer start-up time approx. **5** minutes (do not exceed **15** minutes), maximum **2** times in **24** hours.
- Material must be stored at room temperature (**18- 25°C**) before use.
- New, unopened tins of colouring material must be mixed thoroughly before use.
- **GREEN-LINE** should be filtered using **125-190 µm** strainer before application.
- All drying and evaporation times quoted are related to relative humidity.
- After approx. **8** hours, the surface to be painted with **GREEN-LINE**, but not coated with clear paint, should be abraded again before painting.
- Spraying the colour on a test sheet before application is recommended.