



## CP 2015

### Quick-drying clearcoat 2K HS 2:1 X-Speed

**CP 2015** clearcoat, based on high-quality HS resin, stands out for its notable advantage: rapid drying times of 5 minutes at 60°C, 15 minutes at 40°C, and less than 60 minutes at 20°C. The exceptionally high solids content (High Solid) ensures the creation of a high-gloss and intense coating, making it ideal for both small and large-scale applications, particularly well-suited for smart repair work.

An additional benefit lies in its extended open time, allowing the painting of multiple parts simultaneously without generating overspray. **CP 2015** is further distinguished by its high scratch resistance, ensuring lasting durability. Available in 1 and 5-Litre tins, this clearcoat provides a practical and adaptable solution for various painting projects.

PACKAGING	
Volume	Collective packaging
1 l + 0.5 l (hardener)	6 pcs. + 6 pcs.
5 l + 2.5 l (hardener)	4 pcs. + 4 pcs.



SCRATCH-  
RESISTANT



VERY SHORT DRYING  
TIME



PERFECT FOR  
SMART REPAIR



GIVES A HIGH GLOSS  
AND INTENSITY



1,5 COATS  
CAN BE APPLIED



**SPRAY VISCOSITY**  
16-20 sec. DIN Flow Cup 4 mm



**RECOMMENDED SIZES  
FOR PAINT STRAINER**  
125-190 µm



**PAINT EFFICIENCY**  
8-10 m²/l



**POT LIFE**  
~1 hrs



**DRY FILM THICKNESS**  
1 coat - ~30 µm



**POLISHING**  
Abrade with **P1500-P2500** range.  
The polishing can then be carried  
out with the **Profix polishing  
system**



**MINIMUM SHELF LIFE**  
**CP 2015:** 24 months in originally  
sealed packaging  
**CP 3015:** 12 months in originally  
sealed packaging



**VOC**  
2004/42/WE IIB(d) (420) 420

PROCESS

PROGRESS



**SUBSTRATE PREPARATION**  
Ensure basecoat surface is clean using  
antistatic cloth before applying clearcoat  
for a flawless finish



**MIXING RATIO**  
**2:1**  
**100 parts** of **CP 2015**  
**50 parts** of hardener **CP 3015**  
(thinner not to be added)



**SPRAY GUN SETTINGS**  
Nozzle size: **1.2-1.4 mm**;  
Operating pressure: HVLP/RP **1.8-2.0 bar**;



**APPLICATION**  
**1.5-2 coats**



**EVAPORATION TIME  
AFTER APPLICATION**  
**5-10 min** after coating at **20°C**  
and **65%** relative humidity



**DRYING**  
Drying times at **20°C** and  
**65%** relative humidity:  
- dust dryness: **15 min**  
- non-tacking: **25 min**  
- thoroughly: **1 hrs**  
Drying times at **40°C** and  
**65%** relative humidity:  
- for assembly: 15 min  
Drying times at **60°C** and  
**65%** relative humidity:  
- for assembly: **5 min**



**IR DRYING**  
**~5 min**