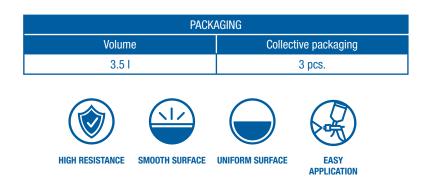




LV CRYL 0C2

Fleet Binder 2K

2K LV CRYL colour matching system is suitable for creating topcoats on a variety of substrates (steel, aluminium and plastics), as well as on a range of substrate sizes. To meet the requirements related to painting larger surfaces and painting at higher temperatures, it is not necessary to use only slower thinners - instead, LV CRYL slowing resin can be used. The resulting coating is characterised by rapid drying times and UV resistance. The product is available in a 3,5-Litre tins.



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SPRAY VISCOSITY 18-21 sec. DIN Flow Cup 4 mm

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RECOMMENDED SIZES 125-190 µm

FOR PAINT STRAINER



PAINT EFFICIENCY 7-9 m²/l



DRY FILM THICKNESS 1 coat - 25-30 µm 2 coats - 50-60 µm

POT LIFE

1.5 hrs



VOC



MINIMUM SHELF LIFE

36 months in originally sealed packaging



2004/42/WE/IIB(d)(420) 420



SUBSTRATE PREPARATION

Once the suitable primer coat has been abraded, clean using silicone remover CP 015 in preparation to apply direct gloss coat



MIXING RATIO

2:1 100 parts of LV CRYL* * mixing ratio with additive according to the recipe 50 parts of C85H 10-20% of thinner CP 040/ CP 070/ CP 055/ CP 075



PROCESS

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PROGRESS

SPRAY GUN SETTINGS

Nozzle size: 1.2-1.4 mm; Operating pressure: HVLP/RP 1.8-2.0 bar



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APPLICATION

2 full coats allowing flash-off between coats



AFTER APPLICATION

10-15 min after coating at 20°C and 65% relative humidity



DRYING

Drying times at 20°C and 65% relative humidity:

- dust dryness: 15 min
- for assembly: 5 hrs
- thoroughly: 12 hrs

Drying times at 40°C and 65% relative humidity: - for assembly: 1 hrs

Drying times at 60°C and 65% relative humidity: - for assembly: 30 min