



CP 365

Available colours



EXPRESS acrylic primer 2K HS 4:1

CP 365 is a top-quality acrylic primer that combines priming and filling properties.

The product's greatest advantages are its short drying time at 20°C, good product flow, easy handling and its adhesion to a wide range of substrates, allowing any topcoat to be applied over it. The primer can be applied as part of wet-on-wet method. The primer can be stirred in a mixer.

The product is available in a 0.8- and 3.5-Litre tins.

PACKAGING	
Volume	Collective packaging
0.8 l	3 pcs.
3.5 l	2 pcs.



SHORT DRYING TIME



GOOD PRODUCT FLOW



EASY TO PROCESS



GOOD ADHESION



WET-ON-WET APPLICATION



WET-ON-WET

One coat followed by basecoat or direct gloss application taking note of evaporation time between layers



SPRAY VISCOSITY

22-30 sec. DIN Flow Cup 4 mm



RECOMMENDED SIZES FOR PAINT STRAINER

190 µm (wet-on-wet 125 µm)



PAINT EFFICIENCY

7-9 m²/l



POT LIFE

1 hrs



DRY FILM THICKNESS

- 1 coat - 50-60 µm
- 2 coats - 100-120 µm



WET SANDING

P800-P1000



DRY SANDING

P400-P500



MINIMUM SHELF LIFE

CP 365: 24 months in originally sealed packaging
CP 282/ CP 285/ CP 286: 12 months in originally sealed packaging



VOC

2004/42/WE IIB(c) (540) 540

PROCESS

PROCESS

PROCESS



SUBSTRATE PREPARATION

Abrade the substrate, using appropriate grade of abrasive. Once abrade, clean the substrate with silicone remover **CP 015**. After the substrate is clean and dry, apply the required coats of **CP 365** taking note of evaporation time between layers



MIXING RATIO

4:1
100 parts of **CP 365**
25 parts of hardener **CP 282/ CP 285/ CP 286**
15-20 % of thinner **CP 040/ CP 070/ CP 055/ CP 075**
Wet-on-wet method
30-40 % of the thinner **CP 040/ CP 070/ CP 055/ CP 075**



SPRAY GUN SETTINGS

Nozzle size: **1.6-1.8 mm**;
Operating pressure: **1.8-2.0 bar**
Wet-on-wet method: nozzle size **1.2-1.4 mm**, HVL/HP
Operating pressure **1.8-2.0 bar**



APPLICATION

2 full coats



EVAPORATION TIME AFTER APPLICATION

5 min after application of 1st and 2nd coat at **20°C** and **65%** relative humidity. Evaporation continues until a matt surface is visible



DRYING

Drying times at **20°C** and **65%** relative humidity:
- dust dryness: **10 min** (2 coats)
- before sanding: **2 hrs**

Drying times at **60°C** and **65%** relative humidity:
- before sanding **30 min**