

CP 335



Available colours

Metallic polyester putty

CP 335 Metallic is a putty containing a high proportion of aluminium dust, which increases its resistance to elevated temperatures (up to approximately 90°C) and is therefore used for large surfaces exposed to heat or temperature changes (e.g. engine bonnet). The product allows large cavities to be filled and guarantees excellent adhesion, thus making it suitable for application on parts exposed to vibration. **CP 335 Metallic** is also distinguished for its high elasticity.

It cannot be used on surfaces in direct contact with foodstuffs or drinking water. It is available in 1 and 2 kilogram packs.

PACKAGING

| Volume | Collective packaging |
|-------------------|----------------------|
| 1 kg + 20 g hard. | 4 pcs. + 4 pcs. |
| 2 kg + 40 g hard. | 4 pcs. + 4 pcs. |



VERY GOOD
ADHESION



CONTAINS
ALUMINIUM
PARTICLES



HIGH COVERING
POWER



DISTRIBUTES HIGH
TEMPERATURES



POT LIFE

5-6 min after mixing with hardener



MINIMUM SHELF LIFE

12 months in originally sealed packaging



VOC

2004/42/WE IIB(b) (250) 31

PROCESS

PROGRESS

PROGRESS



SUBSTRATE PREPARATION

The product is applied to a previously sanded and cleaned substrate. Old coatings should be removed. The most effective method is application on an epoxy primer **CP 394**. Do not apply putty on top of reactive primer



MIXING RATIO

100 parts of **CP 335**

Hardener:

- < 10°C - 3-3.5%
- 10-20°C - 2-2.5%
- > 20°C - 11.5%



APPLICATION

Application in several thin coats. After each of these, the product should be cured



MIXING BEFORE USE

The product must be mixed before and after adding the hardener



DRYING

Drying times at 20°C and 65% relative humidity:
- 20-30 min



IR DRYING

~5-10 min, do not exceed 80°C



GRINDING

Coarse (dry): **P100-P120**
Finishing (dry): **P120-P240**