



Acryl 001

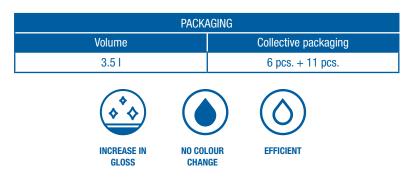
Eco binder 2K

Eco binder 001 2K is a premium additive designed to enhance the gloss of coatings. This innovative product is specially formulated to be used in combination with acrylic mixing system to create an economical and efficient paint mix that delivers outstanding results.

The addition of resin does not impair the colour match of the paint, but it's important to keep in mind that the addition of resin may reduce the covering power of the product. Therefore, it's essential to consider this factor when applying the mixture.

Additionally, it's crucial to avoid adding any thinners to the paint/resin mixture, as this may negatively affect the quality of the final result.

Eco binder 2K is available in 3.5-litre tins.



P



18-21 sec. DIN Flow Cup 4 mm

$\overline{\mathbf{V}}$	

125-190 µm

RECOMMENDED SIZES FOR PAINT STRAINER

PAINT EFFICIENCY 7-9 m²/l

POT LIFE

1.5 hrs

DRY FILM THICKNESS

1 coat- 25-30 µm 2 coats - 50-60 µm

MINIMUM SHELF LIFE





VOC 2004/42/WE/IIB(e)(840) 840



SUBSTRATE PREPARATION

Once the suitable primer coat has been abraded, clean using silicone remover **CP 015** in preparation to apply direct gloss coat



2+2+2

PROCESS

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PROGRESS

MIXING RATIO



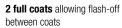
100 parts of Acryl*

* mixing ratio with additive according to the recipe 50 parts of hardener CP 285 10-20% of thinner CP 040/ CP 070/ CP 055/ CP 075



Nozzle size: 1.2-1.4 mm; Operating pressure: HVLP/RP 1.8-2.0 bar

APPLICATION



EVAPORATION TIME AFTER APPLICATION

5-10 min after coating at 20°C and 65% relative humidity

DRYING



65% relative humidity: - dust dryness: 15 min - for assembly: 5 hrs - thoroughly: 12 hrs

Drying times at 40°C and 65% relative humidity: - for assembly: 1 hrs

Drying times at 60°C and 65% relative humidity: - for assembly: 30 min