



StarDust

GREEN-LINE
KAR-BON
Aqua 2G

Available colours



Special colour additives

The **Stardust** components are a range of high-quality additives that can be added to both solvent and waterborne mixing systems. These components enable the creation of original and complex OEM colours, including visually stunning effects such as those found in KIA D5U or Ford 724. When viewed from different angles, the colour of the coating changes, resulting in a unique and eye-catching visual effect. In addition to providing exceptional OEM colour options, the Stardust components also provide options for creating individual colours. This makes them an ideal choice for both professional painters and hobbyists who are looking to create unique and visually stunning pieces. The **Stardust** additives are available in convenient 0.1-Litre bottles, making them an excellent choice for both small and large-scale painting projects. With their high-quality formulation and exceptional colour options, the Stardust components are a must-have for any painter looking to achieve stunning and original colour effects.

PACKAGING	
Volume	Collective packaging
0.1 l	4 pcs.



MULTIPLE
APPLICATIONS



INTERESTING
COLOURS



EFFICIENT



CUSTOM
COLOURED



SMALL PACKAGE



RECOMMENDED SIZES
FOR PAINT STRAINER
125-190 µm



PAINT EFFICIENCY
according to the colour



COLOURS AVAILABLE:

- E20 yellow-blue
- E40 violet-green
- E60 green-red
- E65 green-orange



MODEL APPLICATION

step I
black acrylic primer coating (**S72**)

step II
coating with a mixture of **B01** base resin and **StarDust** (e.g. 95% **B01** + 5% **StarDust E40**)

step III
clearcoat application



MINIMUM SHELF LIFE
36 months in originally sealed packaging



SUBSTRATE PREPARATION

Once the suitable primer coat has been abraded, clean using silicone remover **CP 015** in preparation to apply basecoat



MIXING RATIO

StarDust is added to the solvent systems (**KAR-BON**, **GREEN-LINE**) thinner base and **Aqua 2G** waterborne system. For OEM codes, the amount of additive is determined by the recipe in the recipe software. In case of own colours, a maximum of **10%** of **StarDust** is added



SPRAY GUN SETTINGS

Nozzle size: **1.4-1.8mm**;
Operating pressure: HVLP/RP **1.8-2.0 bar**



APPLICATION

Application is subject to the specific method and colour that the additive is used with



EVAPORATION TIME
AFTER APPLICATION

5-10 min after coating at **20°C** and **65%** relative humidity

PROCESS

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