



# F-018

## Gloss Converter

The Gloss Converter **F-018** is a specially formulated additive designed to enhance the performance of **GREEN-LINE** basecoat. When applied, it significantly improves the resistance of the basecoat to operating fluids such as those found in the engine compartment, thereby ensuring superior durability and longevity. Additionally, **F-018** is formulated to create a scratch-resistant satin finish that does not require the application of any clearcoat, resulting in a streamlined and efficient application process.

This high-quality product is available in 1-Litre tins, making it convenient and easy to use for professionals and DIY enthusiasts alike.

PACKAGING	
Volume	Collective packaging
1 l	3 pcs.



**ADDITIVE TO GREEN-LINE SYSTEM**



**STRENGTHENED RESISTANCE**



**APPLICABILITY TO ENGINE COMPARTMENT**



**SATIN FINISH**



**NO HARDENERS**



**SPRAY VISCOSITY**  
17-19 sec. DIN Flow Cup 4 mm



**RECOMMENDED SIZES FOR PAINT STRAINER**  
125-190 µm



**PAINT EFFICIENCY**  
8-9 m<sup>2</sup>/l



**MINIMUM SHELF LIFE**  
24 months in originally sealed packaging



**VOC**  
2004/42/WE/11B(e)840<840

PROCESS

PROCESS

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**SUBSTRATE PREPARATION**  
Once the suitable primer coat has been abraded, clean using silicone remover **CP 015** in preparation to apply modified basecoat



**MIXING RATIO**  
**100 parts** of **GREEN-LINE**  
**30 parts** of **F-018** converter  
**25 parts** of **CP 048** thinner

The proportions are available in the recipe software



**SPRAY GUN SETTINGS**  
Nozzle size: **1.2-1.4 mm**;  
Operating pressure: HVLP/RP **1.8-2.0 bar**



**APPLICATION**  
**2 full coats** for solid colours  
**2 full coats** plus 1 coat under reduced pressure for effect colours



**EVAPORATION TIME AFTER APPLICATION**  
At **20°C** and **65%** relative humidity  
**10-15 min** before application of clearcoat



**DRYING**  
- dust dryness: **5 min**  
- thoroughly: **25-30 min**